



# WELDING, CUTTING & PROCESS NOZZLE

## WELDING NOZZLE LIGHTWEIGHT NOZZLE



PART NO.	SIZE	Lt/Hr	WELDING THICKNESS (mm)	WELDING THICKNESS (in)
K413/021	1	26	0.9	20 swg
K413/022	2	56	1.2	18 swg
K413/023	3	88	2.0	14 swg
K413/024	5	142	2.6	12 swg
K413/025	7	198	3.2	1/8
K413/026	10	285	4.0	5/32
K413/027	13	360	5.0	3/16
K413/028	18	540	6.5	1/4
K413/029	25	740	8.2	5/16

## SWAGED NOZZLE

PART NO.	SIZE	Lt/Hr	WELDING THICKNESS (mm)	WELDING THICKNESS (in)
K413/001	1	26	0.9	20 swg
K413/002	2	56	1.2	18 swg
K413/003	3	88	2.0	14 swg
K413/004	5	142	2.6	12 swg
K413/005	7	198	3.2	1/8
K413/006	10	285	4.0	5/32
K413/007	13	360	5.0	3/16
K413/008	18	540	6.5	1/4
K413/009	25	740	8.2	5/16
K413/010	35	1000	10.0	3/8
K413/011	45	1300	13.0	1/2
K413/012	90	2600	25+	1+



## CUTTING NOZZLE ANME (LENGTH 87mm)



PART NO.	SIZE (mm)	SIZE (in)	CUTTING THICKNESS m/m	CUTTING THICKNESS (in)
K401/200	3 - 6	1/32	6	1/4
K401/201	5 - 12	3/64	12	1/2
K401/202	10 - 75	1/16	75.0	1 - 3
K401/203	70 - 100	5/64	100	4
K401/204	90 - 150	3/32	150	6
K401/205	150 - 300	1/8	300	12

## PNME - 18 SPLINE (LENGTH 87mm)

PART NO.	SIZE (mm)	SIZE (in)	CUTTING THICKNESS m/m	CUTTING THICKNESS (in)
K401/210	3 - 6	1/32	6	1/4
K401/211	5 - 12	3/64	12	1/2
K401/212	10 - 75	1/16	75.0	1 - 3
K401/213	70 - 100	5/64	100	4
K401/214	90 - 150	3/32	150	6
K401/215	150 - 300	1/8	300	12

