



# WELDING TORCH



## 7502 "S" TYPE WELDING TORCH (K417/021)

A light duty welding torch, design for minor repair jobs.  
 Welding Capacity : 0.5mm - 3.2mm (1/64" - 1/8")  
 Torch connection thread size : 3/8" BSP

### WELDING TIP :

PART NO.	SIZE	ORIFICE mm	WELDING RANGE mm	OXY. PRESSURE Kg/cm <sup>2</sup>	ACETYL. PRESSURE Kg/cm <sup>2</sup>
K417/250	25	0.7	0.5 - 1.0	1.5	0.2 - 0.5
K417/251	50	0.8	1.0 - 1.5	1.5	0.2 - 0.5
K417/252	75	0.9	1.5 - 1.8	2.0	0.2 - 0.5
K417/253	100	1.0	1.8 - 2.2	2.0	0.2 - 0.5
K417/254	125	1.1	2.2 - 2.8	2.5	0.2 - 0.5
K417/255	150	1.2	2.8 - 3.2	2.5	0.2 - 0.5

## 8502 TYPE WELDING TORCH (K417/026)

A medium duty welding torch, design to reach or access any welding spot.  
 Welding Capacity : 0.5mm - 5.0mm (1/64" - 3/16")  
 Torch connection thread size : 3/8" BSP

### WELDING TIP :

PART NO.	SIZE	Lt/Hr	WELDING THICKNESS m/m
K413/021	1	26	0.9
K413/022	2	56	1.2
K413/023	3	88	2.0
K413/024	5	142	2.6
K413/025	7	198	3.2
K413/026	10	285	4.0
K413/027	13	360	5.0



## DH WELDING TORCH (K411/104)

A medium - heavy duty welding torch, light weight and design to reach or access any welding spot.  
 Welding Capacity : 0.5mm - 8.2mm (1/64" - 5/16")  
 Torch connection thread size : 1/4" BSP

### WELDING TIP :

PART NO.	SIZE	Lt/Hr	WELDING THICKNESS m/m
K413/021	1	26	0.9
K413/022	2	56	1.2
K413/023	3	88	2.0
K413/024	5	142	2.6
K413/025	7	198	3.2
K413/026	10	285	4.0
K413/027	13	360	5.0
K413/028	18	540	6.5
K413/029	25	740	8.2

