



- * **Compact and Portable design with Inverter Technology**
- * **Suitable for heavy fabrication and professional works.**
- * **Easy starting and excellent arc characteristics with Stainless Steel, Bronze, Aluminium and Cast Iron Electrode.**
- * **Incorporated Arc Force Control**
- * **Welding up to 80% Duty Cycle**
- * **Well Insulated transformer coil to ensure a wide safety against accidentals or overloading.**
- * **Current Overload Protection**
- * **MOSFET design with Digital Welding Current Display.**

Technical Data :-

MODEL		WD-250m	WD-315m	WD-315m+
Product Code		K202460	K202462	K202464
Input Voltage (50Hz, 3 Ph)	V	380V ±15%		
Input Power	KVA	9.4	12.8	12.8
No Load Voltage	V	54	54	60
Output Load Current	A	20 - 250	20 - 315	20 - 315
Output Load Voltage	V	30	33	33
Duty Cycle	%	60	60	80
Insulation Class		F		
Protection Class		IP23		
Electrode Size	mm	1.6 - 4.0	1.6 - 5.0	1.6 - 5.0
Weight	KG	17	20	30
Dimension (L x W x H)	mm	480 x 200 x 320		565 x 305 x 450