



MAIN Feature :-

* **IGBT design with DIGITAL WELDING CURRENT DISPLAY**

- * **Compact design with Inverter Technology**
- * **Suitable for heavy fabrication and professional works**
- * **Easy starting and excellent arc characteristics with Stainless Steel, Bronze, Aluminium and Cast Iron Electrode**
- * **Incorporated Arc Force Control**
- * **Well Insulated transformer coil to ensure a wide safety against accidentals or overloading**
- * **Current Overload Protection**

Technical Data :-

MODEL		WD-400i	WD-500i
Product Code		K202472	K202476
Input Voltage (50Hz, 3 Ph)	V	380V ±15%	
Input Power	KVA	18.0	25.0
No Load Voltage	V	67	67
Output Load Current	A	20 - 400	20 - 500
Output Load Voltage	V	36	40
Duty Cycle	%	60	60
Remote Control Option		Yes	
Insulation Class		F	F
Protection Class		IP23	
Electrode Size	mm	1.6 - 6.0	1.6 - 6.0
Weight	KG	34	38
Dimension (L x W x H)	mm	565 x 305 x 450	